



Xtreme Manufacturing Product Warranty Policy

- 1) **Xtreme Manufacturing** warrants, its authorized sales and service centers (herein referred to as "SSC"), new product(s) the mainframe and chassis weldments shall be free from defect in material and workmanship for the period of 10 years or 10,000 hours whichever comes first. The boom weldment and boom rollers shall be free from defects in material and workmanship for the period of 5 years or 5,000 hours whichever comes first. The powertrain assemblies consisting of engine, transmission and drive axles and all other components not listed above shall be free from defects in material and workmanship for the period of 2 year or 2,000 hours after date of delivery. This warranty is made to the original owner of the new product(s) and is transferable for the duration of the coverage period, to the subsequent owner with prior written approval from Xtreme Manufacturing (see limitations).
- 2) Machines may be held in an authorized Distributor/ SSC's stock for a maximum period of six (6) months from the date of shipment from Xtreme, before the warranty period is automatically initiated on each machine.
- 3) It is the responsibility of the Distributor/SSC to complete and return to Xtreme Manufacturing a Pre-delivery Inspection Record, Warranty Registration Form, before the act of rental / loan / demonstration of the machine or delivery to an end user. In the case of direct sale to end customers the same responsibility lies with the end customer.
- 4) Any end customer, SSC, distributor or dealer shall not be entitled to the benefits of this warranty and Xtreme Manufacturing shall have no obligations here under unless the "Pre-Delivery and Inspection Record" has been properly completed and returned to the Xtreme Manufacturing Warranty department within fifteen (15) days after delivery of the Xtreme Manufacturing product to the Customer or Dealer's demonstration / rental fleet. Xtreme Manufacturing must be notified, in writing, within ten (10) days, of any machine sold to a Customer from a Dealer/SSC's rental fleet during the warranty period.
- 5) Any part or parts which upon examination by the Xtreme Product Support Department are found to be defective within the specified warranty period, will be replaced or repaired at the sole discretion of Xtreme Manufacturing, through its local Authorized Distributor/SSC, at no charge. Any parts replaced under warranty must be original Xtreme parts obtained through an authorized Xtreme Manufacturing Distributor/SSC unless expressly agreed otherwise in writing and in advance by Xtreme Manufacturing's warranty department.



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6) All parts claimed under warranty must be held available for return and inspection upon request for a period of 90 days from date of claim submission, it is necessary that all parts are individually tagged or marked with their part number and the warranty claim number. All parts returning should be still in a factory state, free of any alteration to the original design. If the parts are subject to repair it will need to be pre authorized by the Xtreme Product Support Group and or Warranty Department prior to the repair being completed. After 90 days all parts replaced under warranty which have not been returned, to Xtreme Manufacturing should be destroyed. Failure to produce parts requested by the Warranty Administrator for inspection within a period of 14 days will result in the claim being automatically rejected in full. Materials returned for warranty inspection must have the following procedure:

- Carefully packaged to prevent additional damage during shipping
- Drained of all contents and all open ports capped or plugged
- Shipped in a container tagged or marked with the RMA number
- Shipped PREPAID (ground service only). Any item(s) returned for warranty by any other means may be refused and returned, unless prior approval is agreed with Xtreme.

7) At the direction of the Xtreme Manufacturing Warranty department, any component part(s) of Xtreme Manufacturing products to be replaced or repaired under this warranty program must be returned freight prepaid for inspection. An RMA (Returns material authorization) must be requested from Xtreme Manufacturing Warranty department, a copy to be placed with the returning component part(s).

8) All warranty replacement parts will be shipped freight prepaid (standard charges, ground shipping only) from the Xtreme Manufacturing Parts department, Service Department or from the Vendor to Dealer/SSC or Customer. Any other shipping method is the customer responsibility.

9) All warranty claims are subject to approval by Xtreme Manufacturing Service department. Xtreme Manufacturing reserves the right to limit or adjust claims with regard to defective parts, labor or travel time based on usual and customary guidelines.

10) Reimbursement policy, labor will be paid at 75% of posted hourly shop rate. Travel time will be paid at \$50 per hour up to a maximum of 3 hours. Xtreme Manufacturing will pay 1 hour of troubleshooting time per warranty claim, unless expressly agreed otherwise in writing and in advance by Xtreme's Warranty Department. An annual rate declaration must be supplied to the Xtreme Warranty administrator by January 31st and will be used as the reimbursable rate for that calendar year.



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REPLACEMENT PARTS WARRANTY

1. Any part replaced under this limited warranty is not subject to further warranty cover beyond the normal warranty period of the machine upon which the part was installed.
2. Any replacement parts sold (not delivered under a warranty claim) will be subject to a warranty period of (6) six months from the date of invoice.
3. Parts held by an authorized Distributor/SSC are covered under warranty for a period of (12) twelve months from the date of invoice, provided that those parts have been subject to appropriate storage to prevent damage and deterioration (conditional on Xtreme Manufacturing review).

CLAIM PROCEDURE

The Xtreme Manufacturing Warranty department must be notified within forty-eight hours (48) of any possible warranty situation during the applicable warranty period. Personnel performing major warranty repair or parts replacement must obtain specific approval by the Xtreme Manufacturing Warranty department prior to performing the warranty repair or replacement.

When a Distributor/SSC / Customer perceive a warranty issue to exist the following steps must be adhered to:

- Customer/SSC / Distributor to place a purchase order for genuine Xtreme Manufacturing replacement parts.
- Xtreme Manufacturing to dispatch parts via the requested method (in line with the required response time).
- Confirmation that a qualified technician is available to replace the part and that this person has been accepted by Xtreme Manufacturing to carry out such work under the warranty of the machine. Failure to do this may nullify the warranty.
- Customer /SSC / Distributor to allocate a warranty claim number to the repair.
- All correspondence in respect of the claim to be on an official Xtreme Manufacturing warranty claim form as supplied by Xtreme Manufacturing's warranty department.
- All warranty claims must be submitted within 30 days of the date of the machine repair.

FREIGHT DAMAGE

- If a machine is received in a damaged condition, then the damage must be noted on the bill of lading and /or delivery documents and photographs must be taken at the point of delivery, prior to signing acceptance of the consignment.
- The freight company and Xtreme Manufacturing must be contacted by the Distributor and a damage claim registered by either party immediately.



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- The above requirements apply only to freight damage associated with equipment supplied by Xtreme Manufacturing transport. Customer freight issues are excluded from this warranty policy.

THIS PRODUCT WARRANTY POLICY SPECIFICALLY EXCLUDES:

- 1.** Engines, motors, tires and batteries are manufactured by specialist suppliers to Xtreme Manufacturing, who furnish their own warranty policies. Xtreme Manufacturing will, however, to the extent permitted pass through any such warranty protection to the Distributor/SSC / Customer.
- 2.** Xtreme Manufacturing products which has been modified or altered outside Xtreme Manufacturing factories without written approval, if such modification or alteration, in the sole judgment of Xtreme Manufacturing Engineering and/or Service Departments, adversely affects the stability, reliability or service life of the Xtreme Manufacturing product or any component thereof.
- 3.** Any Xtreme Manufacturing product which has been subject to misuse and abuse, improper maintenance or accident. "Misuse" includes but is not limited to operation beyond the factory-rated load capacity and speeds. "Improper maintenance" includes but is not limited to failure to follow the recommendations contained in the Xtreme Manufacturing Operation, Maintenance, and repair Parts Manuals.
- 4.** Normal wear of any Xtreme Manufacturing component part(s). Normal wear of component parts may vary with the type, application or type of environment in which the machine may be used; such as, but not limited to sandblasting applications.
- 5.** Routine maintenance, routine maintenance items and minor adjustments are not covered by this warranty, including but not limited to hydraulic fluid, filters and lubrication, paint and decals engine tune-up, brake adjustments etc. Xtreme Manufacturing will not cover leaks from fittings, hoses and any other connection points after the unit has been in service for 90 days or 150 hours of operation which ever comes first.
- 6.** Any Xtreme Manufacturing product that has come into direct contact with any chemical or abrasive material.
- 7.** Incidental or consequential expenses, losses, or damages related to any part or equipment failure, including but not limited to freight cost to transport the machine to a repair facility, downtime of the machine, lost time for workers, lost orders, lost rental revenue, lost profits, expenses or increased cost. This warranty is expressly in lieu of all other warranties, representations or liabilities of Xtreme Manufacturing, either expressed or implied, unless otherwise amended in writing by Xtreme Manufacturing.
- 8.** Xtreme Manufacturing warranty policy does not cover any duties, taxes, environmental fees including without limitation, disposal or handling of tires, batteries and petrochemical items.
- 9.** Items specifically excluded are: fuel injectors, motor brushes, glow plugs, contactor tips and springs, filters, lamp bulbs, lamp lenses, coolants, lubricants, brake pads and cleaning materials.
- 10.** Failure of replacement parts due to fault misdiagnosis or incorrect fitting by the



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Distributor/SSC / Customer.

XTREME MANUFACTURING MAKES NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THIS LIMITED WARRANTY. XTREME MANUFACTURING MAKES NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO INJURY TO PERSONS OR PROPERTY.

Wherever possible the end customer shall obtain all warranty support & make all warranty claims through the local Xtreme Manufacturing authorized Distributor /SSC / Dealer. Warranty support should be from the Distributor /SSC / Dealer from whom the Xtreme Manufacturing product was purchased. Where Xtreme Manufacturing equipment is supplied directly from the factory, the end customer, if unable to contact a Distributor/SSC / Dealer, may contact the Xtreme Manufacturing Warranty Department for further assistance.

APPEAL

The buyer may appeal in writing against a rejected or adjusted claim to Xtreme Manufacturing warranty department within a period of 21 days of receiving the rejection or adjustment notice. The appeal should be grounded on express reasons and supported by relevant evidence. Appeals received outside of this time limit will not be considered.



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XTREME MANUFACTURING WARRANTY SCHEDULE

Limited Warranty Periods

<u>Item</u>	<u>Warranty Period</u>
Main Frame and Chassis	10 years or 10,000 hours, parts replacement or repair
Boom weldment and rollers	5 years or 5,000 hours, parts replacement or repair
Powertrain and all other components not listed above	2 years or 2,000 hours, parts replacement or repair
Parts held in a Distributor's stock	12 months from date of invoice, subject to adequate storage / protection.
Parts sold (non warranty)	6 months from date of invoice
Batteries supplied on new machines	6 months from warranty registration date
Other specifically excluded parts: Fuel injectors Brake pads Glow plugs Springs Oils Filters Lamp bulbs Lamp lenses Coolants Lubricants Cleaning materials All consumable / wear parts.	Not covered by Warranty